

Stop ***NR2***

[illegible]

Work Order ID 119916

119916

Page 2

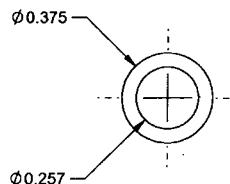
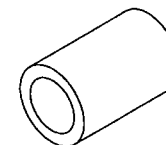
May-29-14 2:57:03 PM

Item ID: D4623-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bushing
 Start Date: 5/29/14 Start Qty: 8.00 *g* Cust Item ID:
 Required Date: 5/29/14 Req'd Qty: 8.00 *g* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>Carl</i>	0.00				DAS			
130						32			
Packaging	Memo	0.00				9-89	14/6/02		(8)
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 140602
MLJ 140602



D4623-X BUSHING, 0.375 OD X 0.257 ID

DART PART NUMBER	LENGTH "L"
D4623-1	0.563
D4623-3	0.813

NOTES:

- 1) MATERIAL: AISI 303/304/316 SS ROUND BAR
PER ASTM A582 (303)
PER ASTM A276 (304/316)
REF DART SPEC M303R OR M304R
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

RELEASED
2012-04-04

A	NEW ISSUE	DESCRIPTION	MB	12.03.22
REV.			BY	DATE
DESIGN				
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	12.03.22			

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4623	REV. A SHEET 1 OF 1
TITLE BUSHING, 0.375 OD X 0.257 ID	SCALE NTS
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